



AUTOCARE ENAMEL FINISH

Synthetic Automotive Finish

PRODUCT DESCRIPTION

A solvent based synthetic enamel specially formulated for refinishing all types of automobiles, industrial machinery and appliances.

DESIGN FEATURES

Designed for use as a refinishing gloss finishing coat for cars, vans, trucks, buses, tractors & other heavy equipment.
 Good gloss and colour retention properties with overall durability.
 Excellent coverage, flow and levelling properties.
 Resistant to spillage of petrol and diesel fuels.

PHYSICAL CHARACTERISTICS

Recommended Application Data		Wet [μm]	Dry [μm]	m^2/l
Theoretical Coverage		78	25	18
Volume solids	45% (based on ASTM D2697)			
Dry Film Thickness Range	25 μm to 35 μm			
Flash Point	25 °C			
Finish	Gloss			
Colour Range	Standard Colour Range			
Standard Packing Size	5 litres			

APPLICATION METHOD

BRUSH OR ROLLER	Recommended method of application.			
CONVENTIONAL AIR SPRAY	May be used. Dilution of the paint to 18-20 secs on Ford Cup B4 at 30 °C with Solvalux 7-9 to ensure good application properties.			
AIRLESS SPRAY	May be used.			
	Tip size	:	0.43 – 0.53 mm	(17 – 21 thou)
	Pressure	:	110 – 160 kg/cm^2	(1600 – 2300 psi)

DRYING TIME

Substrate Temperature	Touch Dry	Hard Dry	Overcoating Interval	
			Minimum	Maximum
15 °C	30 minutes	8 hours	36 hours	Indefinite
25 °C	20 minutes	4 hours	24 hours	Indefinite
35 °C	15 minutes	3 hours	16 hours	Indefinite

USEFUL INFORMATION

THINNER	:	SOLVALUX 7-9 (Maximum 10% Addition)
CLEANER	:	SOLVALUX 7-9
STORAGE	:	Store in a cool dry shaded area.
SHELF LIFE AT 25 °C	:	12 months minimum when stored as prescribed in the MSDS.



SURFACE PREPARATION

The service life span and the service performance of AUTOCARE ENAMEL FINISH are directly related to the degree of surface preparation.

- The steel surface coated should be dry, sound and undamaged. It shall be free of surface contaminants such as grease, oil, dust, salts and rust.
- Soluble salts must be removed by washing with fresh water. Dry brushing should be done to remove dirt and dust. If oil or grease is present, clean using mild detergent or solvent and rinse thoroughly.
- If there is evidence of rusting, the affected areas should be thoroughly sand down with sandpaper or mechanical tools to ensure complete removal.
- Application Autocare Primer as a primer coat and build-coat prior to application of this product is necessary.

To avoid condensation of moisture onto substrate prior to coating application, relative humidity should not exceed 85% and substrate temperature should be more than 3°C above Dew Point.

SUITABLE UNDERCOATS	Autocare Primer, RAD 10, Luxacryl 1000, Luxachlor 1000
NOTES	<ul style="list-style-type: none">• The coating specifications given above are typical. For specific recommendations to suit individual applications, please refer to your Berger Paints representative.• Do not over apply this product beyond the recommended film thickness as this may result in extended drying times beyond those quoted overleaf.• This product is designed for spray application only. Other methods of applications, such as brush or roller, may compromise the gloss of the product.

SAFETY PRECAUTION

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use barrier cream.

This product contains low flash point solvents, do not use in poorly ventilated areas especially in confined tank interiors.

Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe in vapour or spray mist.

This product is flammable. Keep away from sources of ignition. Do not smoke.

Take precautionary measures against static discharge.

In case of fire, blanket flames with foam, carbon dioxide or dry chemicals.

FIRST AID

Eyes : In the event of accidental splashes, flush eyes with warm water immediately and seek medical advice.

Skin : Wash skin thoroughly with soap and water or approved industrial cleaner. Do Not Use solvents or thinners.

Inhalation : Remove to fresh air, loosen collar and keep patient rested.

Ingestion : In case of accidental ingestion, DO NOT INDUCE VOMITING. Obtain immediate medical attention.

For further safety information, please refer to our **Material Safety Data Sheet (MSDS)**

DISCLAIMER

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in the light of our experience and continuous product development.